



# THE ORANGE YOURS

*Fascination Automation*

# Sensors and systems





**More effective production  
and competitive advantages.**  
With innovative automation  
solutions from ifm.

# Sensors

**Indispensable in industrial use. Recognition of smallest objects with high precision over large distances.**

## **Position sensors**

- Inductive sensors
- Photoelectric sensors
- Capacitive sensors
- Magnetic sensors
- Ultrasonic sensors
- Valve sensors
- Cylinder sensors

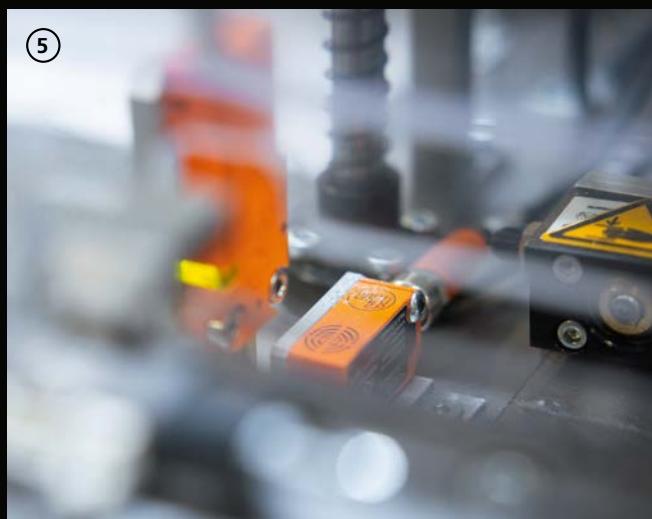
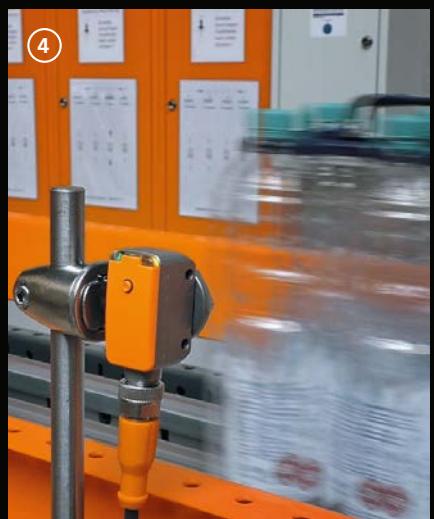
**Reliable monitoring of automated movements.**  
**Visualisation, processing and transfer of current process values.**

## **Sensors for motion control**

- Encoders
- Inclination sensors
- Speed sensors

*Photoelectric sensors as "artificial eyes" are fundamental to automation technology.*





- 1) Incremental encoder with IO-Link
- 2) Smart valve sensor with various diagnostic functions
- 3) Photoelectric sensor with very long range and precise background suppression
- 4) Ultrasonic sensors detect objects regardless of colour, transparency or degree of reflection
- 5) Not much space? Inductive sensor for use where space is limited



# Sensors

Liquids, air and gases under control. Reliable and accurate detection and measurement of flow, pressure, temperature and level.

## Process sensors and fluid sensors

- Pressure sensors
- Vacuum sensors
- Level sensors
- Flow sensors
- Flow meters
- Temperature sensors
- Analytical sensors

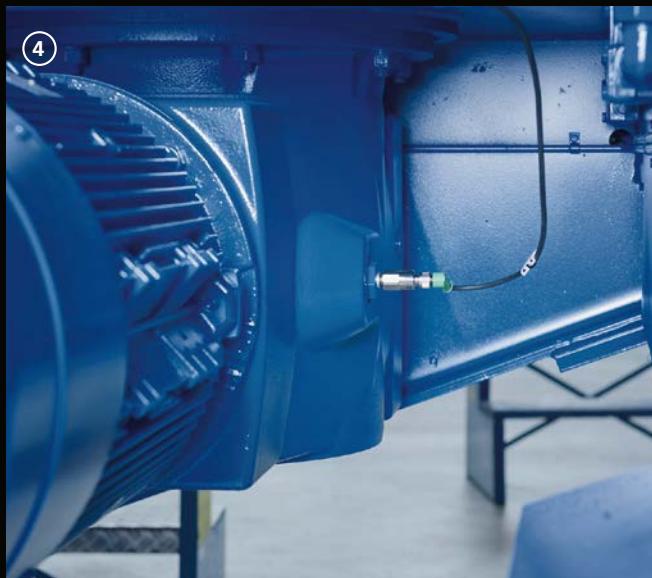
Reliable monitoring of automated movements. Visualisation, processing and transfer of current process values.

## Condition monitoring

- Vibration sensors



*Process sensors from ifm reliably detect pressure, temperature and level in tanks and containers, e.g. in the food and beverage industry.*



- 1) Cooling water monitoring on a machine tool
- 2) The infrared temperature sensor with pilot light demonstrates its strengths with particularly hot and hard-to-reach objects.
- 3) System pressure control in a plastics processing plant
- 4) Condition-based machine and plant maintenance using vibration sensors
- 5) Conductivity sensors differentiate, for example, between detergents, rinsing water and food.



# Condition monitoring

**Detect machine damage at an early stage, avoid expensive downtimes and ensure high production quality.**

## Condition monitoring

- Systems for vibration monitoring and diagnostics
- Systems for oil quality monitoring

## Consumption measurement

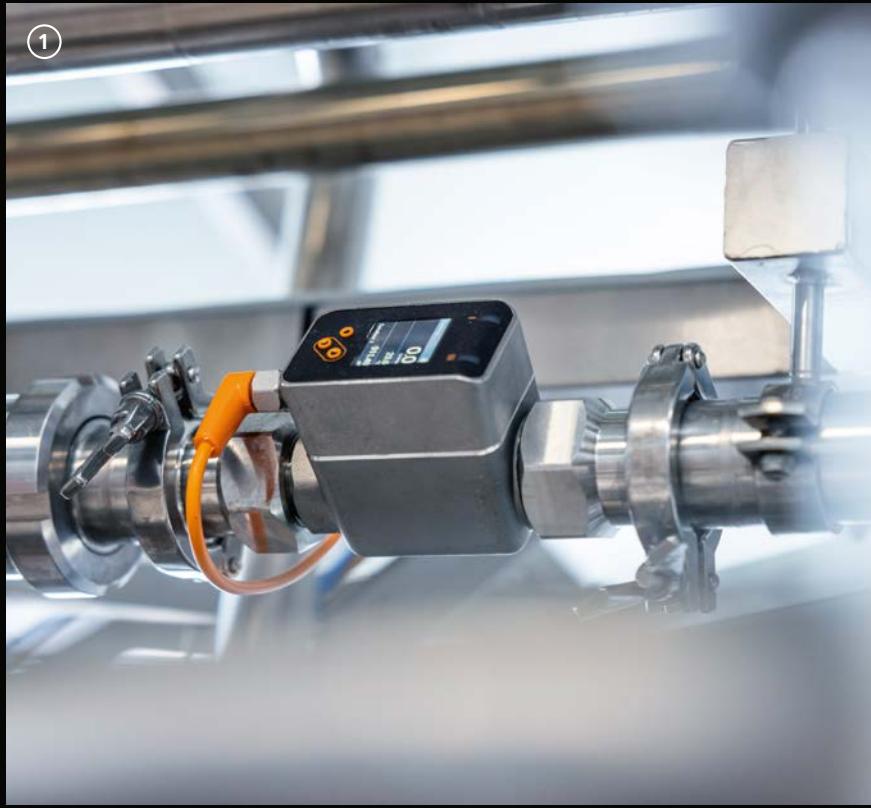
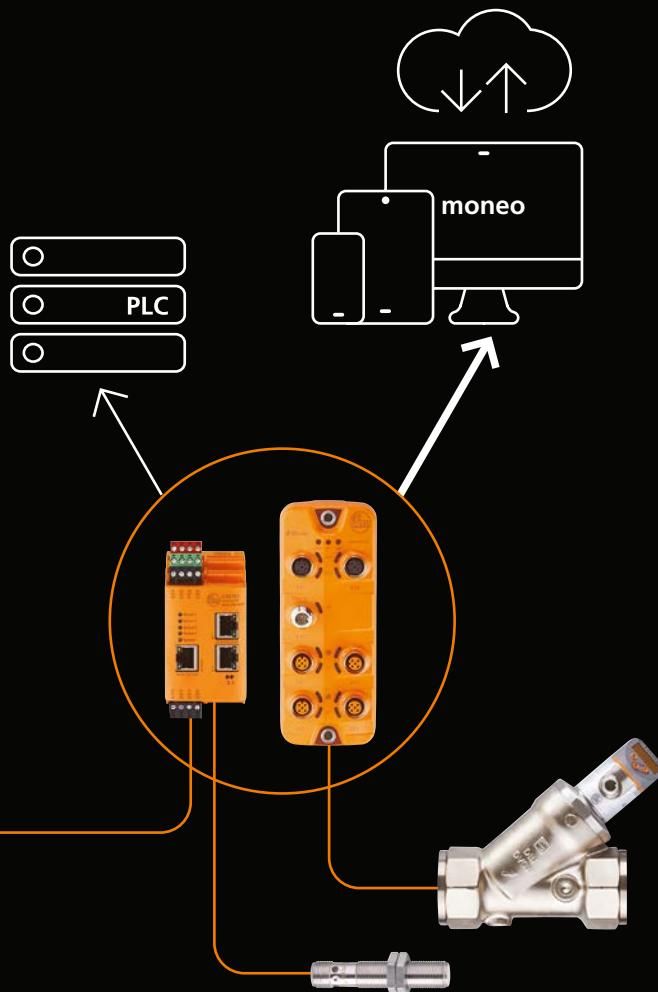
- Flow meters for compressed air
- Flow meters for water consumption

## Evaluation units

- Pulse evaluation
- Signal evaluation
- Signal conversion
- Signalling and display



*From sensor to SAP in a simple and cost-effective way: Machine data, process parameters and diagnostic data are read out directly and can be processed further in the IT system without having to go through the controller.*



- 1) Flow sensors precisely record the current flow rate, total volume and media temperature of water and emulsions.
- 2) Vibration monitoring signals expensive bearing damage at an early stage and makes it possible to plan for replacement.
- 3) ifm compressed air meters reliably detect even minor leaks.
- 4) Vibration diagnostics in the control cabinet and directly in the field (5).

# Image processing and identification

Intelligent sensors and systems for evaluation of objects and scenarios in assembly and quality control.

## 2D image processing

Vision sensors

## 3D image processing

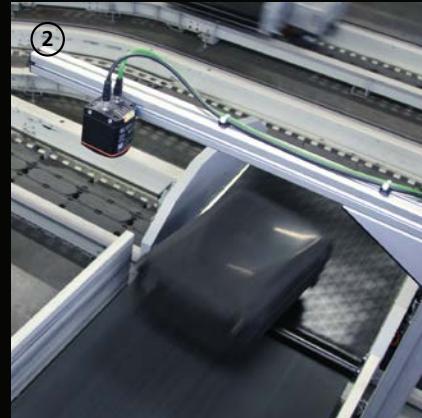
- Vision systems
- Vision sensors
- Cameras

Fully automated control and end-to-end documentation of manufacturing and supply processes.

## Identification systems

- Optical identification
- RFID





- 1) As simple as a sensor: Reliable and quick identification of 1D and 2D codes with the multicode reader.
- 2) Dimensioning and position detection of luggage at airports with a 3D sensor.
- 3) The O3M camera system warns of collisions on vehicles with poor visibility, such as forklift trucks, and monitors the rear area and blind spots, thus helping to prevent serious accidents.
- 4) The 2D vision sensor checks surfaces and contours in combination for maximum quality assurance.
- 5) UHF RFID - long ranges for production and logistics.

# Safety technology

**Machines must not pose any danger. Minimise the risk of personal injury and machine damage.**

## Sensors

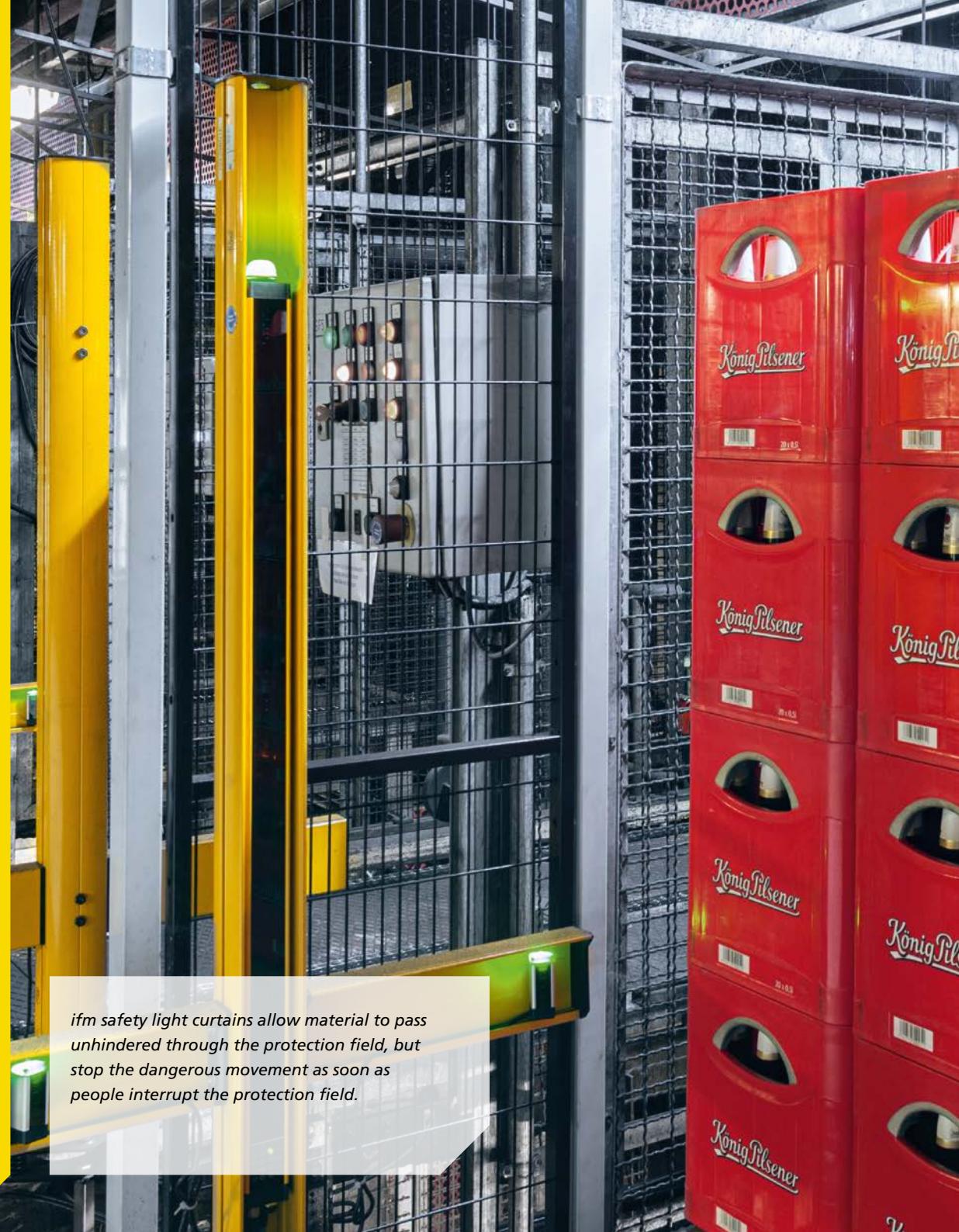
- Fail-safe inductive sensors
- Safety light curtains
- Safety light grids
- RFID-coded and magnetically coded safety sensors

## Industrial communication

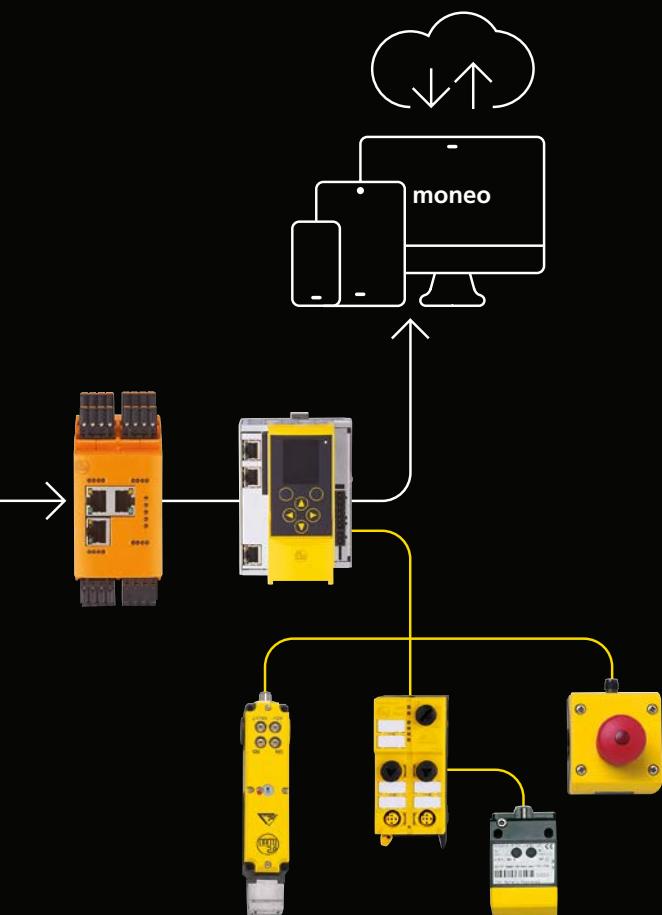
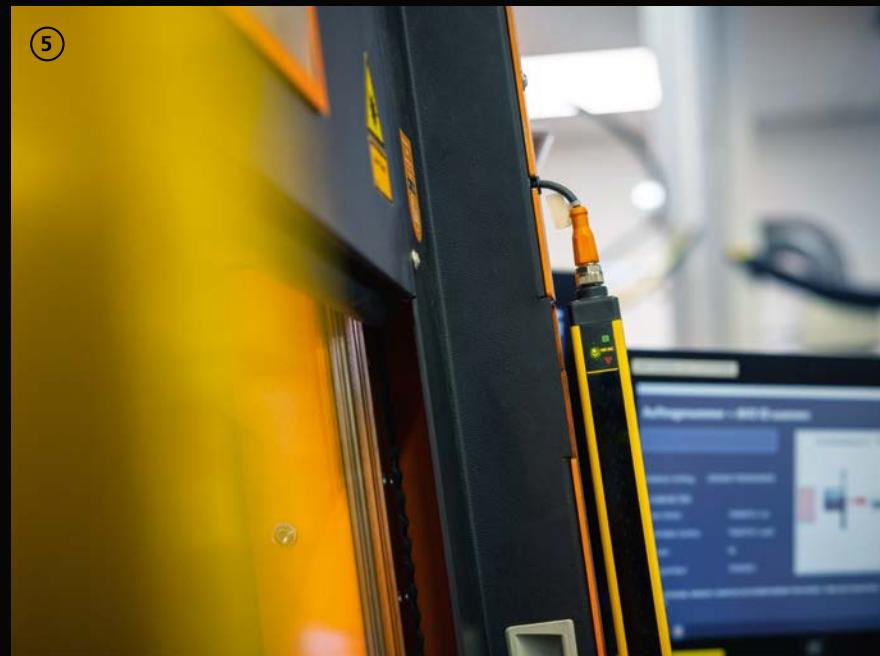
- Safety controllers
- AS-Interface Safety at Work
- Safety over IO-Link

## Voltage supply

- Safety relays



*ifm safety light curtains allow material to pass unhindered through the protection field, but stop the dangerous movement as soon as people interrupt the protection field.*



- 1) AS-Interface Safety at Work
- 2) SmartPLC - fail-safe PLC and standard PLC in one
- 3) E-STOP pushbuttons can be easily and cost-effectively integrated into AS-Interface Safety at Work.
- 4) Inductive safety sensors from ifm detect metal without contact and do not require a special counterpart.
- 5) High-performance safety light curtains and light grids reliably safeguard danger zones.

# Data infrastructure

Quick and easy data and energy transfer. AS-Interface reduces wiring complexity and saves considerable costs.

## Controllers

- AS-Interface master
- Industrial SmartPLC
- Apps

## Modules I Masters

- Ethernet field modules
- AS-Interface I/O modules
- Fieldbus components

## Systems I Sensors

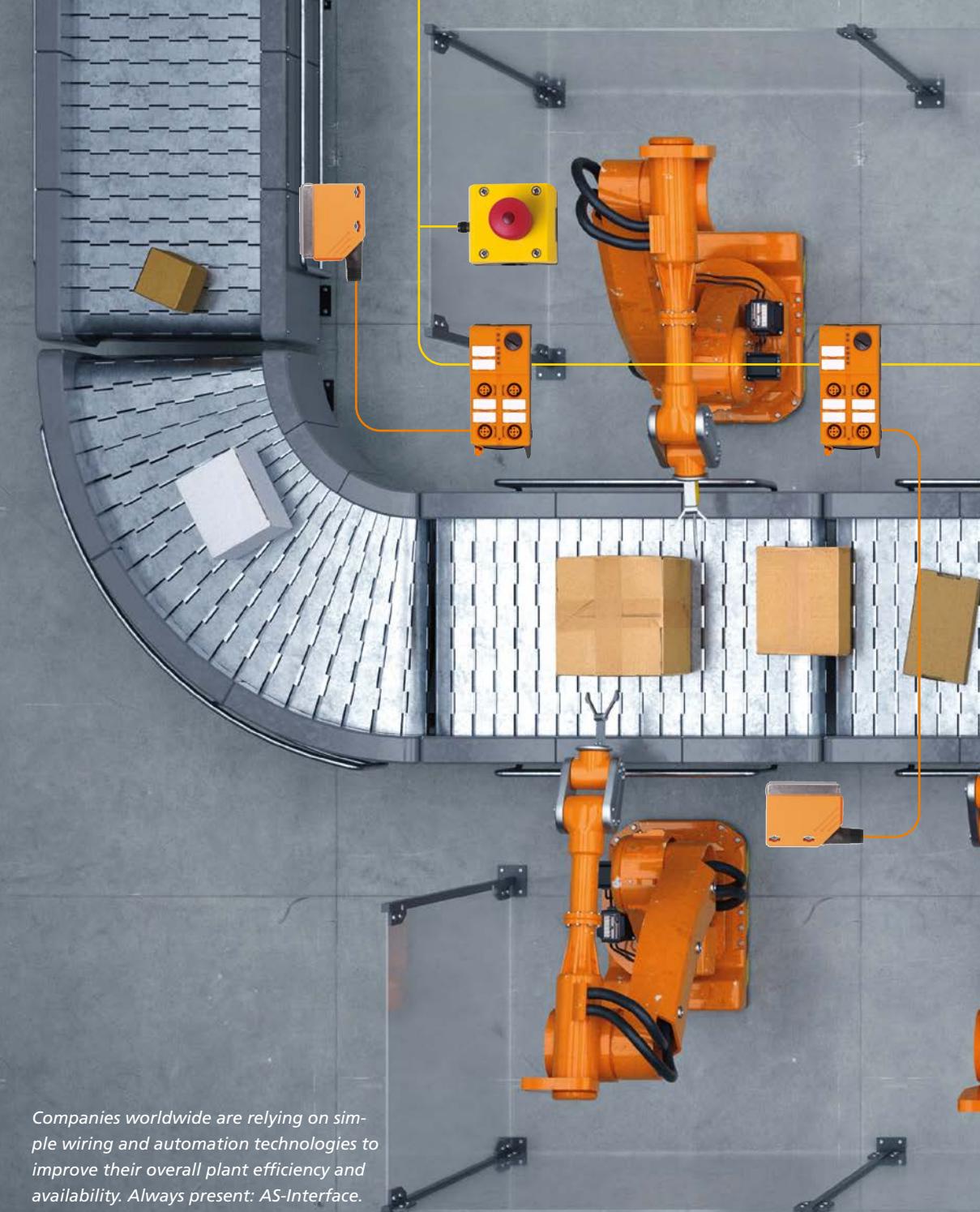
- AS-Interface systems and sensors

## Voltage supply

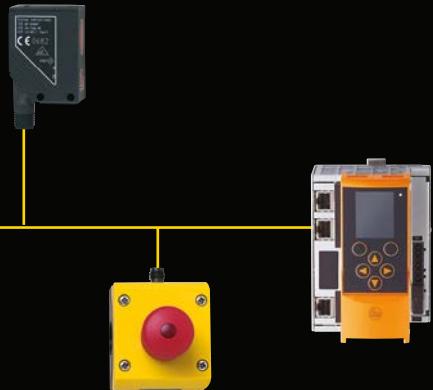
- AS-Interface power supplies and monitors

## Applications

- AS-Interface Safety at Work
- AS-Interface for hazardous areas



*Companies worldwide are relying on simple wiring and automation technologies to improve their overall plant efficiency and availability. Always present: AS-Interface.*



①



②



③



⑤



④



⑥

- 1) Fully encapsulated decentralised I/O modules connect sensors and actuators to the gateway or PLC via AS-Interface.
- 2) Inductive dual sensors with AS-i connection: With only one AS-i master, up to 62 actuators and solenoids can be monitored and switched.
- 3) AS-i safety switch with guard locking in surface treatment
- 4) The AS-i AirBox effectively combines I/O module and solenoid valve for use in pneumatics.
- 5) AS-i PROFINET gateway and control cabinet modules for reliable and fast data exchange.
- 6) Ready for use in no time: RFID system with integrated AS-i interface

# Data infrastructure

The first step towards Industry 4.0. Processing, evaluation and optimisation - that's IO-Link from ifm.

## Masters | Modules

- IO-Link masters
- IO-Link modules

## Sensors | Identification

- IO-Link position sensors
- IO-Link process sensors
- IO-Link sensors for motion control
- IO-Link identification systems

## Display | Evaluation | Connection

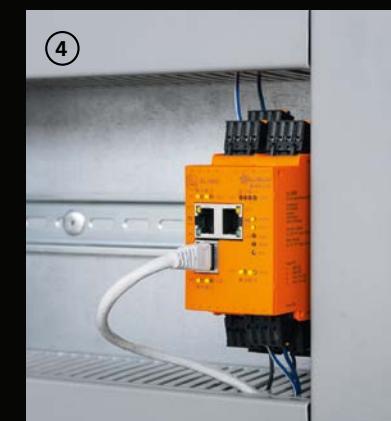
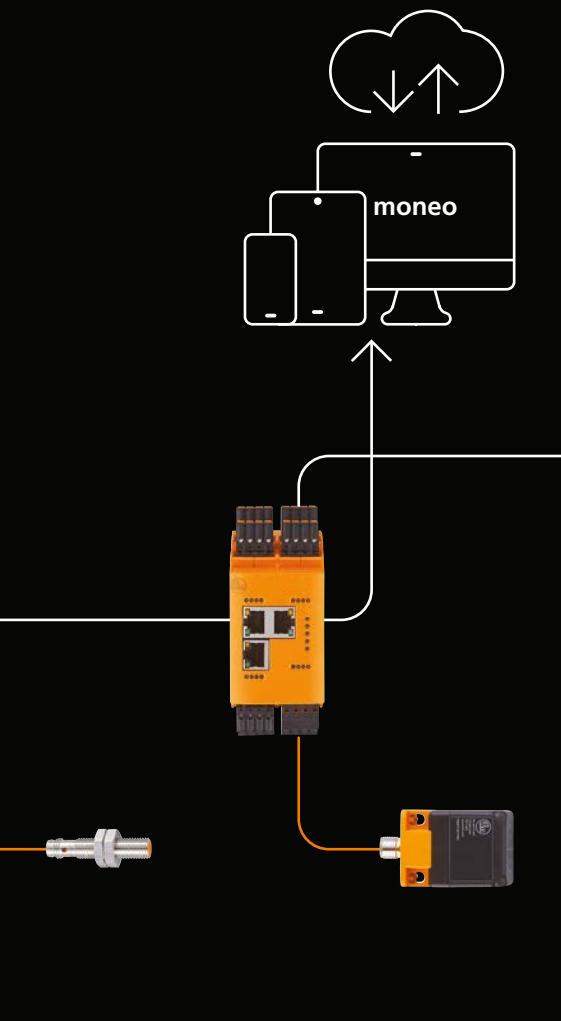
- IO-Link devices
- IO-Link accessories
- Connection technology

## Parameter setting | Starter kits

- IO-Link software
- IO-Link starter kits



*Quick and easy set-up, additional information for machine monitoring, more transparency from the machine to the ERP: IO-Link offers convincing efficiency gains and cost savings.*



- 1) IO-Link master for hygienic areas with a high degree of protection and integrated fieldbus interface.
- 2) The capacitive sensor can be configured via IO-Link before installation.
- 3) RFID antennas with IO-Link connection are ideally suited for identification tasks with low data volumes.
- 4) Connect up to 8 IO-Link devices: IO-Link master in the control cabinet.
- 5) IO-Link and the moneo software enable visualisation, transferability and archiving of the temperature sensor's parameter sets.

# Systems for mobile machines

Whether mud, wet, cold or vibrations – maximum reliability under any conditions.

## Control components

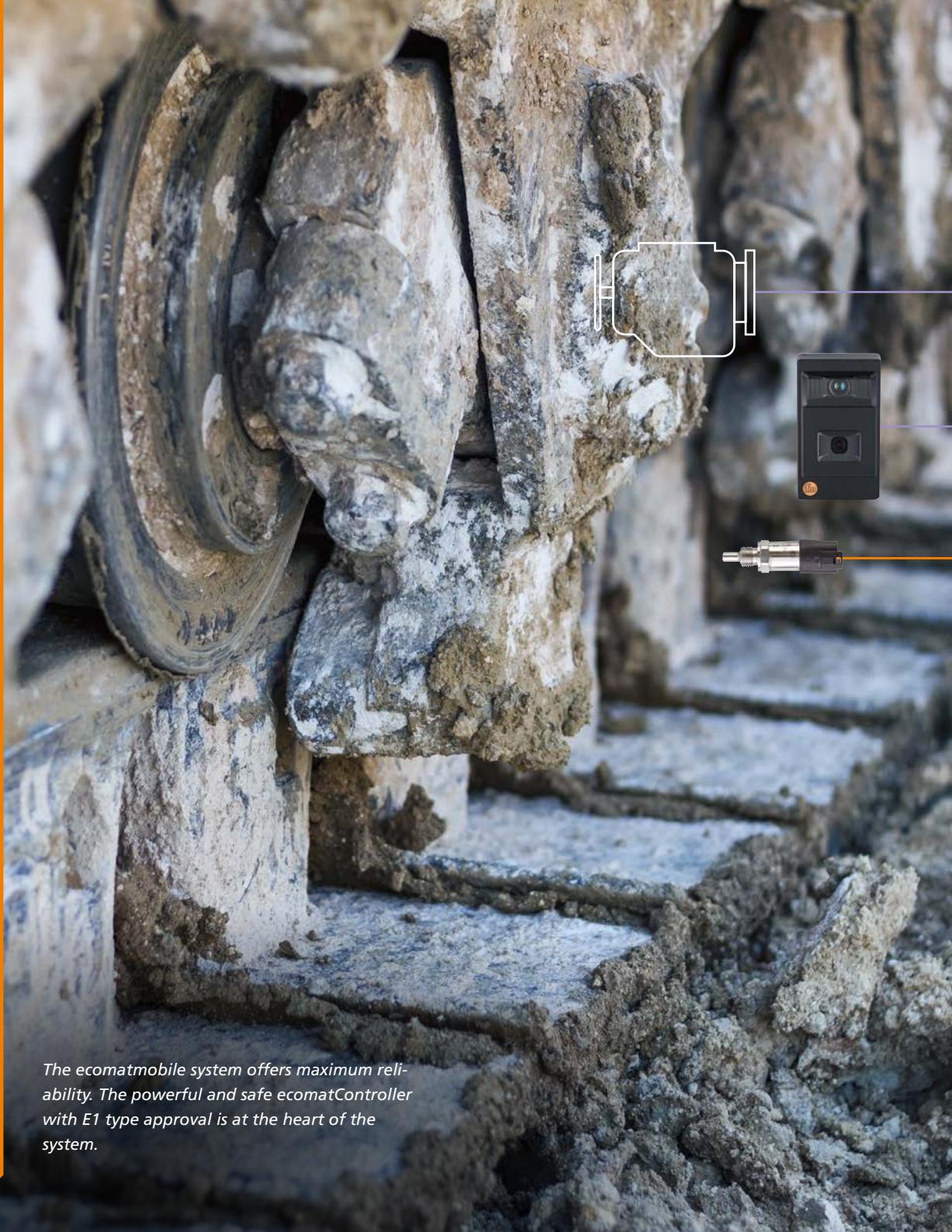
- Controllers
- I/O modules
- Gateways

## Sensors | Image processing

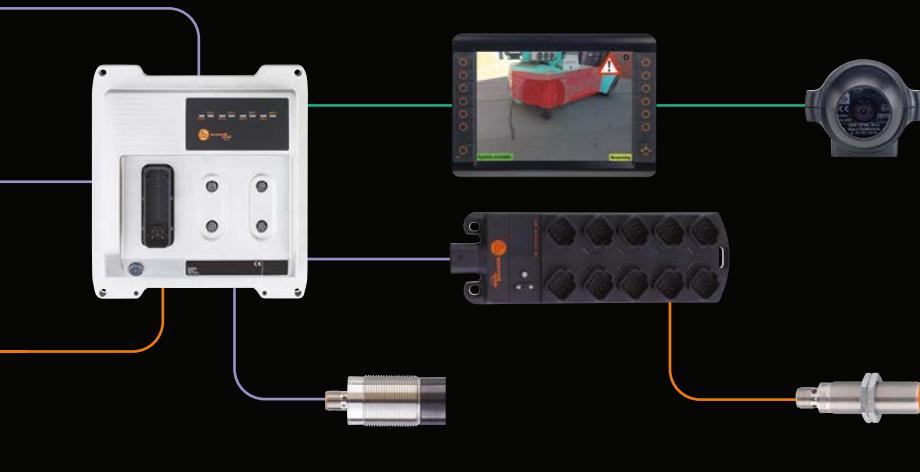
- Cameras for mobile applications
- Sensors for mobile applications

## Operation | Maintenance

- Units for operation and monitoring
- Components for diagnostic and service



*The ecomatmobile system offers maximum reliability. The powerful and safe ecomatController with E1 type approval is at the heart of the system.*



1) I/O module with powerful CAN interface  
 2) Mobile safety controller used on a fire engine  
 3) Programmable graphic display to control a sweeper

4) Simple area monitoring on a gantry crane with a 3D camera.  
 5) Tilt sensor for levelling an excavator.

# Display | Handling | Illumination

**Reliable process control, illumination and monitoring.**  
For more safety and maximum product quality at all times.

## Display

- Display
- HMI
- Signalling

## Operation

- Handling

## Illumination

- Lighting



*In the industry, capacitive touch sensors are used as start/stop or acknowledgement button on machines.*



- 1) 2D sensor with additional illumination for shadow-free object illumination in quality control.
- 2) Mini display for reliable limit value monitoring of sensors.
- 3) The signal lamps are easy to configure via IO-Link.
- 4) IO-Link displays indicate process values, texts and messages in IO-Link environments.

# Software and IIoT solutions





**Tailor-made complete solutions  
for process optimisation for our  
customers worldwide.  
moneo – simply made for you.**

# Software | IIoT solutions

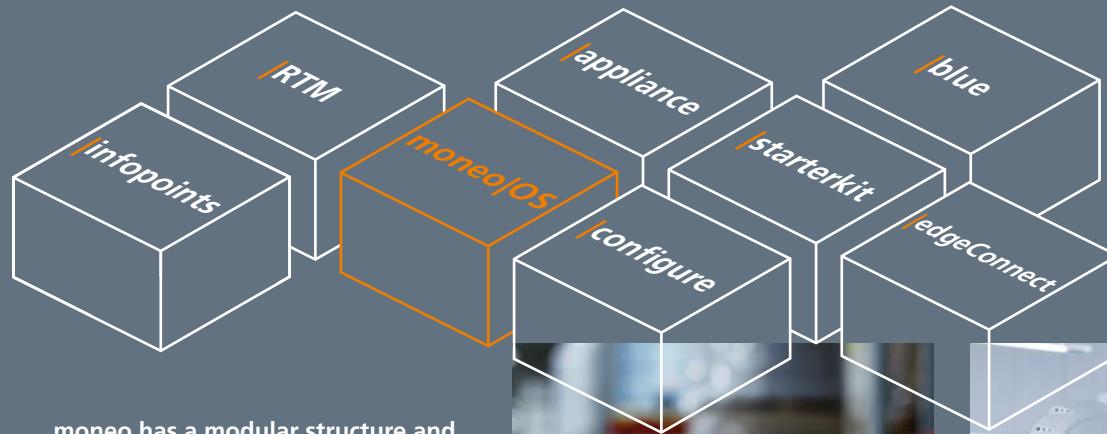
moneo is the future-orientated digital tool from ifm for long-term successful industrial evolution.

## Software

- IIoT software kit
- Parameter setting software
- Programming software



*As an IIoT platform, ifm moneo combines the level of operation technology with the level of information technology.*



moneo has a modular structure and consists of a basic software as well as applications, e.g. for condition monitoring or for IO-Link sensor parameter setting. This makes it possible to put together a tailor-made software package for every individual requirement.



- 1) The app for mobile parameter setting and diagnostics of IO-Link devices in production – moneo blue.
- 2) The moneo OS IIoT platform is the centrepiece and management tool for all moneo apps.
- 3) moneo RTM, the plant condition monitoring app. Extensive data analyses allow for less downtime, more efficient maintenance planning and cost-optimised production processes.
- 4) With moneo configure, a large number of IO-Link sensors and masters can be set with just a few clicks.



# Software | IIoT solutions

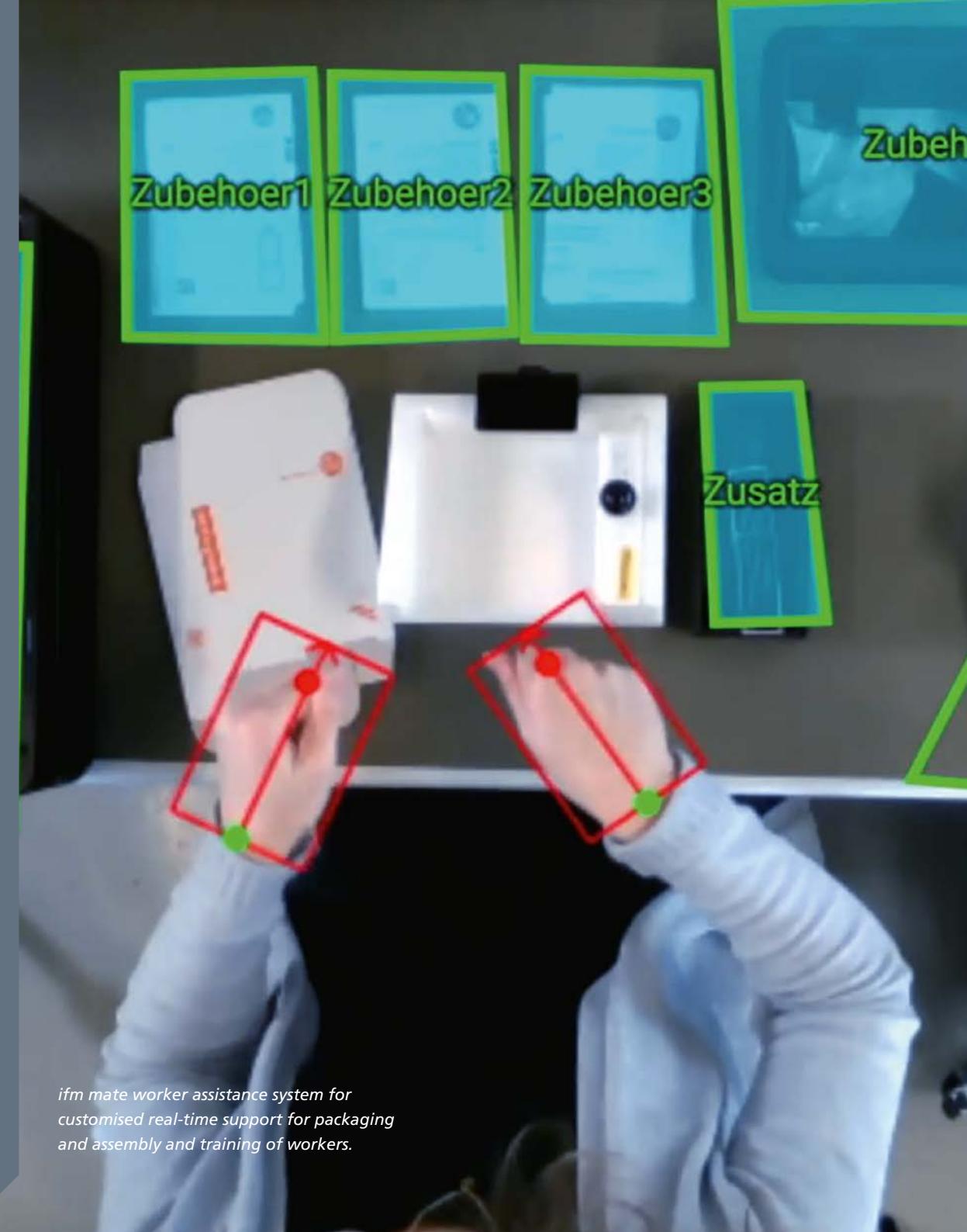
Whether AI-based support at the manual workstation or data transfer from the system to the cloud - with our powerful software and seamless hardware connection, your digitalisation projects will pick up speed.

## Hardware

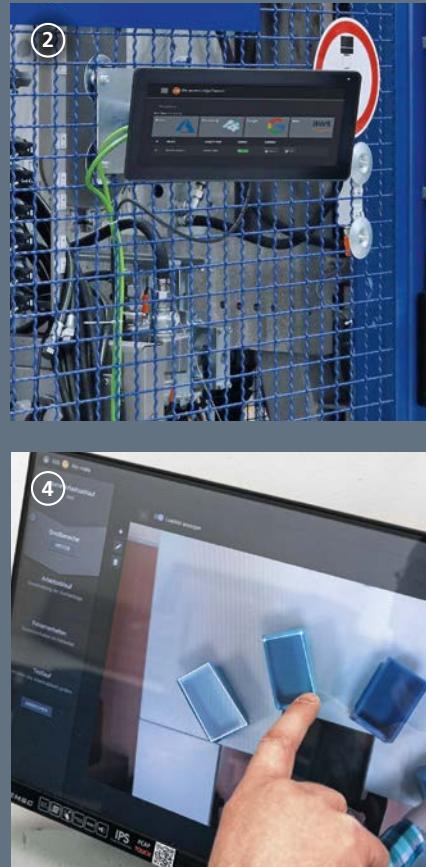
- IIoT hardware

## Systems

- Worker assistance systems



*ifm mate worker assistance system for  
customised real-time support for packaging  
and assembly and training of workers.*

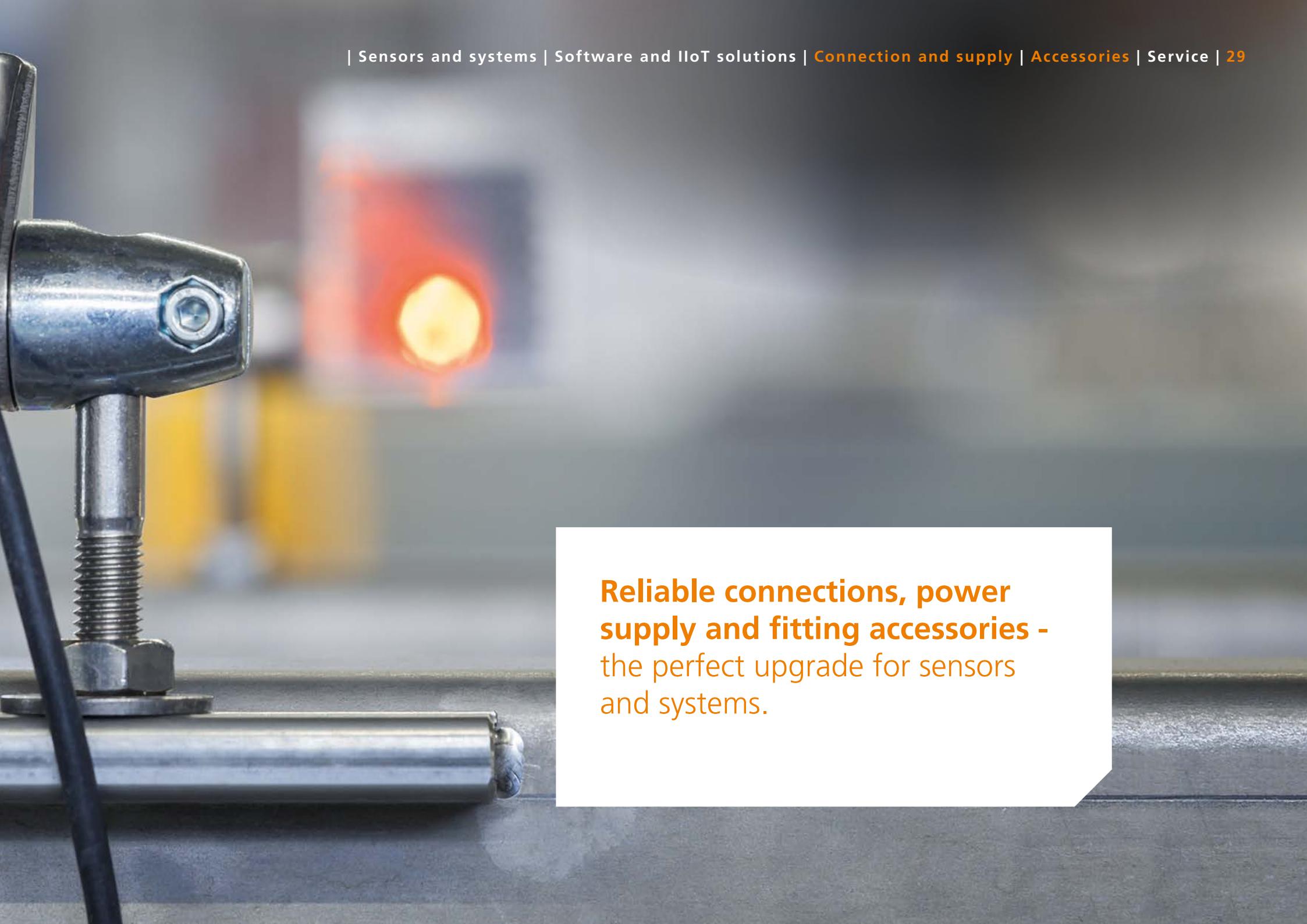




# Connection and supply

## Accessories





**Reliable connections, power supply and fitting accessories -**  
the perfect upgrade for sensors and systems.

# Connection technology

High-quality materials and an innovative sealing concept – ifm connectors offer highest quality standards.

## Pre-wired cables | By the metre

- Connection cables with open cable end
- Jumper cables
- Device connection cable for control systems
- Programming and communication cables
- Cables by the metre

## Connectors

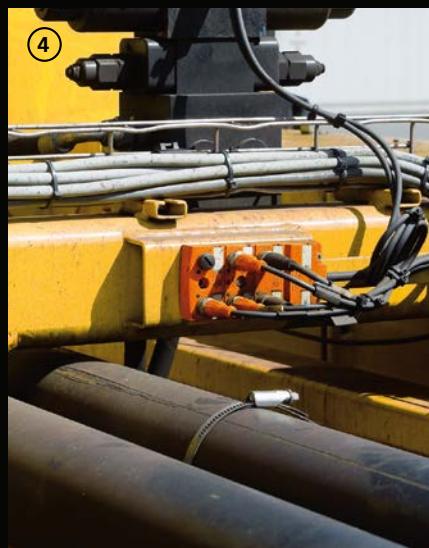
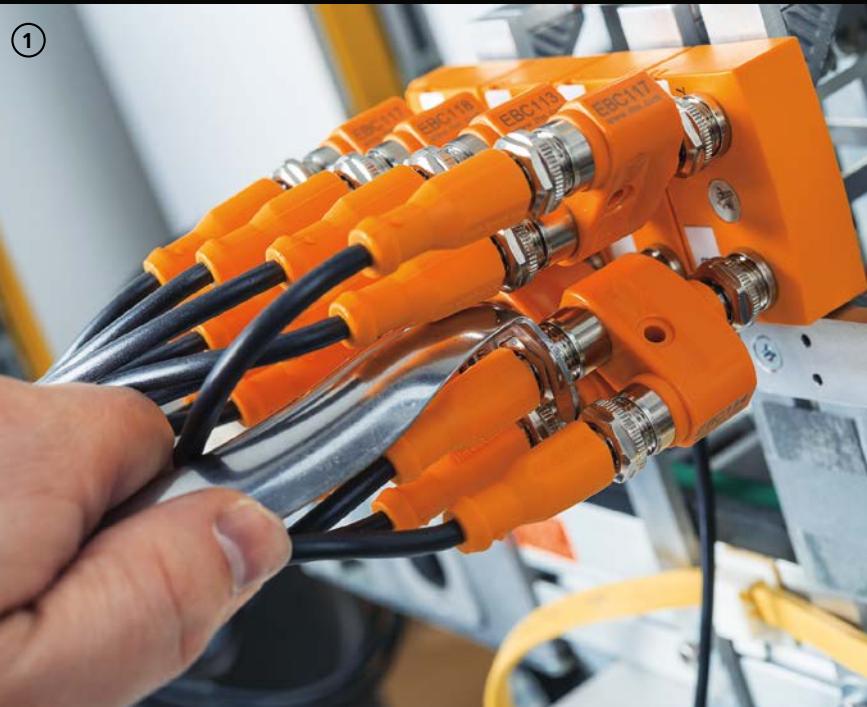
- Wirable
- Terminals
- Adapter connector

## Splitter box

- Splitter boxes
- Y splitters



*ecolink jumper cables from the EVT and EVF series are resistant to frequent high-pressure cleaning with aggressive cleaning agents and are therefore ideal for applications in hygienic and wet areas.*



- 1) Y splitters from the EBC series are resistant to oils and lubricants and are therefore used in particular in the metalworking industry.
- 2) ecolink EVW series connectors are optimised for welding applications.
- 3) Highly visible LEDs even in bright lighting conditions.
- 4) Thanks to full potting, ifm splitters are shock and vibration resistant and are particularly suitable for use in the field, e.g. in harbours.
- 5) Even when fastened by hand, a perfect lasting seal of the splitter connections is guaranteed.



# Voltage supply

Only a reliable power supply guarantees flawless functioning of controllers, sensors and modules.

## Voltage supply in the control cabinet

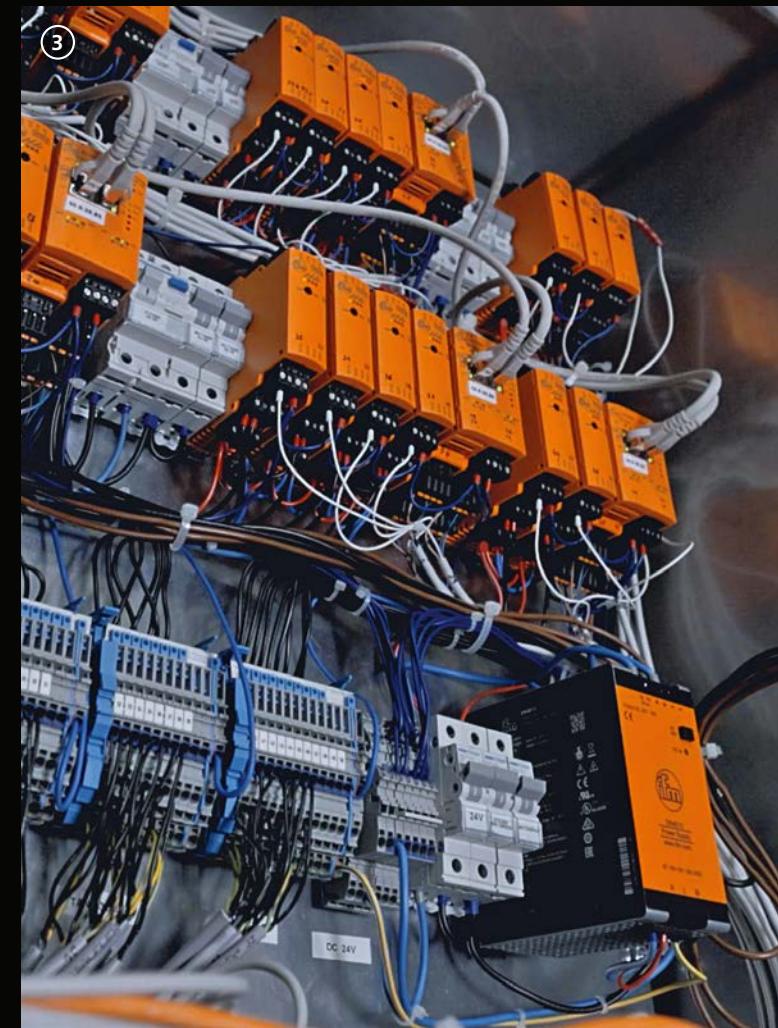
- 24 V DC power supplies
- AS-Interface power supplies
- Circuit breakers
- Switching amplifiers

## Voltage supply in the field

- Field power supplies
- Voltage distribution



*Reliable and energy-saving: ifm power supplies for installation in control cabinets supply connected controllers, sensors and actuators with power.*



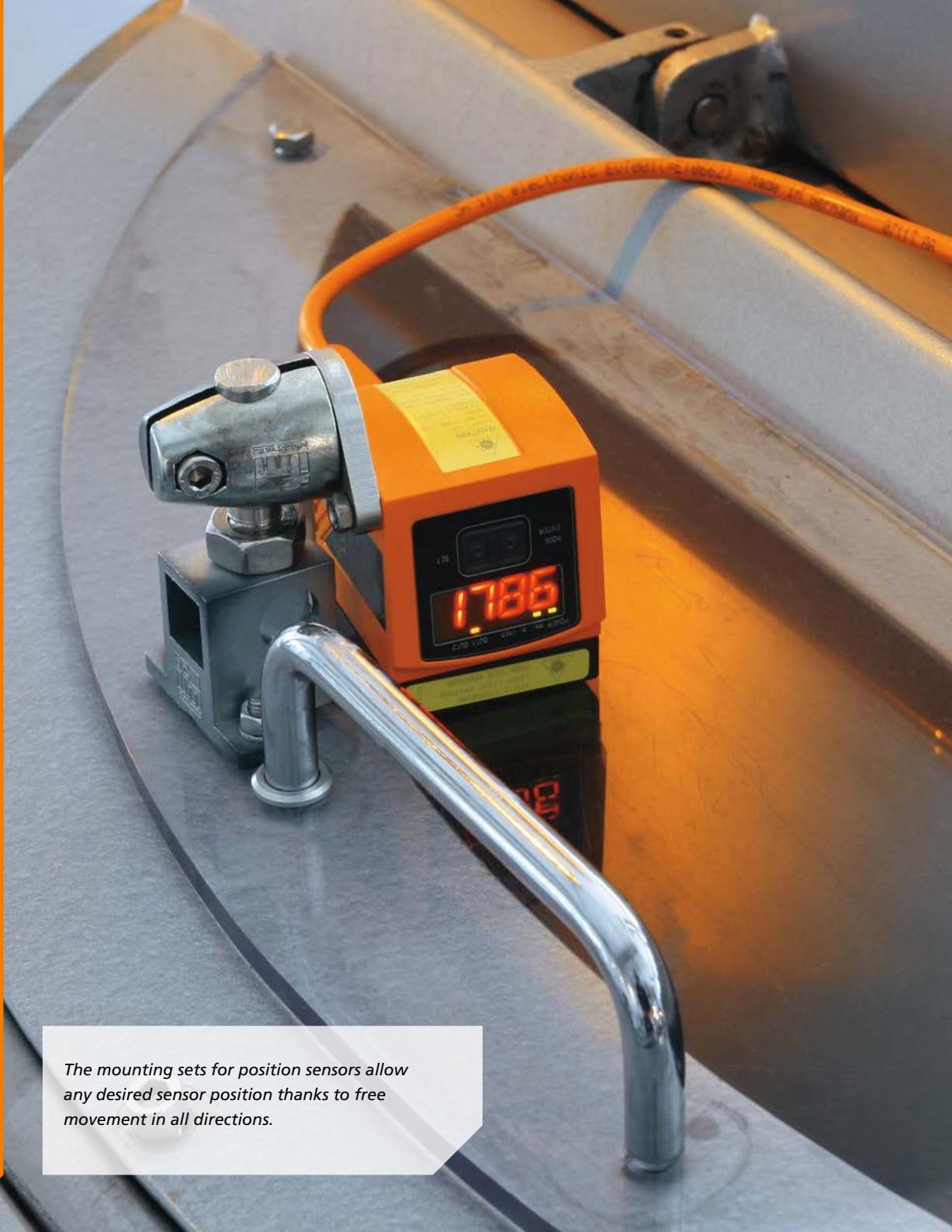
- 1) The high efficiency of the 24 V DC power supplies saves energy costs and significantly reduces waste heat in the control cabinet. The electronic 24 V DC circuit breakers with IO-Link transmit all information directly to the IO-Link master – including, for example, which circuit breaker has tripped and how often.
- 2) AS-i power supplies have high interference immunity and sufficient power reserves, e.g. to compensate for short-term current peaks.
- 3) Thanks to their slim design, ifm's switching amplifiers take up very little space in the control cabinet.
- 4) Thanks to its IP67 protection rating, the relay plug is ideal for field use.



# Accessories

**Versatile accessories guarantee the reliable functioning of sensors and systems in all areas of application.**

- Mounting accessories and fixing technology
- Adapters, process connection
- Reflectors, fibre optics and optics
- Illumination and signalling
- Device protection
- Actuators, targets, magnets and tags
- Accessories for AS-Interface
- Electrical adapters, signal converters and interfaces
- Antennas
- Tools
- Set-up
- Calibration certificates
- Material certificates and services



*The mounting sets for position sensors allow any desired sensor position thanks to free movement in all directions.*



- 1) Install radar level sensors easily and cost-effectively – thanks to suitable accessories.
- 2) Mounting kit for end position feedback of manual valves and ball valves. The switching cams are available in various diameters and heights for adaptation to the respective drive.
- 3) Process adapters and accessories for fast and reliable installation of process sensors for industrial and hygienic applications.
- 4) Mounting systems such as brackets allow reliable and fast sensor mounting.
- 5) Robust mounting kit to protect the sensors reliably against shocks and impacts
- 6) Accessories for AS-Interface. The addressing device addresses participating AS-i devices quickly and easily. The flat cable insulation displacement connector is used to extend the AS-i network.



## ifm safety service:

For us, safety is not an end product, but a process. Sophisticated, integrated plant safety has a positive effect on availability, and, therefore, also on productivity.

ifm safety inspection | ifm safety engineering



*We support plant operators and manufacturers  
in all questions concerning plant and machine  
safety: From risk and hazard assessment to the  
inspection of safety systems.*

**ifm**  
**safety**  
**inspection**



**ifm**  
**safety**  
**engineering**



*Operator*

*Original  
equipment  
manufacturer*

- 1) When assessing the safety of machines and developing safety concepts, we work transparently and in constant dialogue with both original equipment manufacturers and machine operators.
- 2) ifm safety inspection: Both proper function and correct safety distance of protective devices must be checked at regular intervals. We offer you this test – manufacturer-independent and standardised in accordance with EN ISO 13855.
- 3) ifm safety engineering: Orientating plant inspection and risk assessment for operators. For OEMs, we offer research into directives and standards as well as a risk assessment.



# ifm calibration service

Calibration of newly purchased sensors at the ifm laboratory immediately after ordering. And regular recalibration for constant quality assurance.

**ISO calibrations | A2LA calibrations |**

**DAkkS calibrations | recalibrations**

- Pressure sensors
- Flow sensors
- Temperature sensors
- Analytical sensors



*Calibration is the act of determining and documenting, in a traceable manner, the deviations between a measuring instrument called device under test (DUT) and a reference device called reference standard.*



- 1) Over time, almost every sensor is subject to stress. Without regular recalibrations, these influences can neither be perceived, nor compensated for.
- 2) Calibration of temperature sensors: The comparative measurement is performed in stirred, temperature-controlled liquid baths.
- 3) The DAkkS calibration of pressure sensors is carried out in the ifm calibration laboratory using high-precision pressure balances.



**That's it? Not at all!**

Our entire product portfolio is available online!